

Work Order ID 94914

94914

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Thursday, December 27, 2012 2:42:48 PM

Item ID: D3371-1 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Pedal Lock Base
Start Date: 12/27/2012 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 1/3/2013 Req'd Qty: 2.00 *2* Customer:
Reference: REPAINT

Approvals: Process Plan: CMF Date: 12-27-12 Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3371	Rev B

140	Chemical Conversion Coat per QSI005 4.1	0.00
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140

HandFinish

Hand Finishing

Memo

0.00

PULL FROM STOCK D3371-1 X 2 B89347

STRIP AND BUFF WHERE NECESSARY

RE-ALODINE

76-13-1-22

145	Fire Red(Ref:4.3.5.10) per QSI005 4.3	0.00
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145

Powdercoat

Powder Coating

Memo

0.00

POWDER COAT:

Start Time: 8:45

Oven Temperature: 370°

Finish Time: 9:15

20 13-1-22

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Item ID: D3371-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Pedal Lock Base

Start Date: 12/27/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/3/2013 Req'd Qty: 2.00

2

Customer:

Reference: REPAINT

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

150

QC3- Inspect Part Finish

0.00

150

QC

Memo

0.00

Quality Control

2X

SD
13-01-24

160

Identify as per dwg & Stock Location: 814901A 0.00***160***

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

2X

SD
13-01-24

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

13/1/25

13-01-24

Picklist Print

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Work Order ID: 94914

Parent Item: D3371-1

Start Date: 12/27/2012

Required Date: 1/3/2013

Parent Item Name: Pedal Lock Base

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A05.01.18New issueKJ/JLMIPP RevB: add powdercoat DD 10.01.18 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3371-1 Pedal Lock Base		Manufactured	No				Each	3.0000		2			

Location

Loc Qty

Loc Code

ST490A

3

70040

1

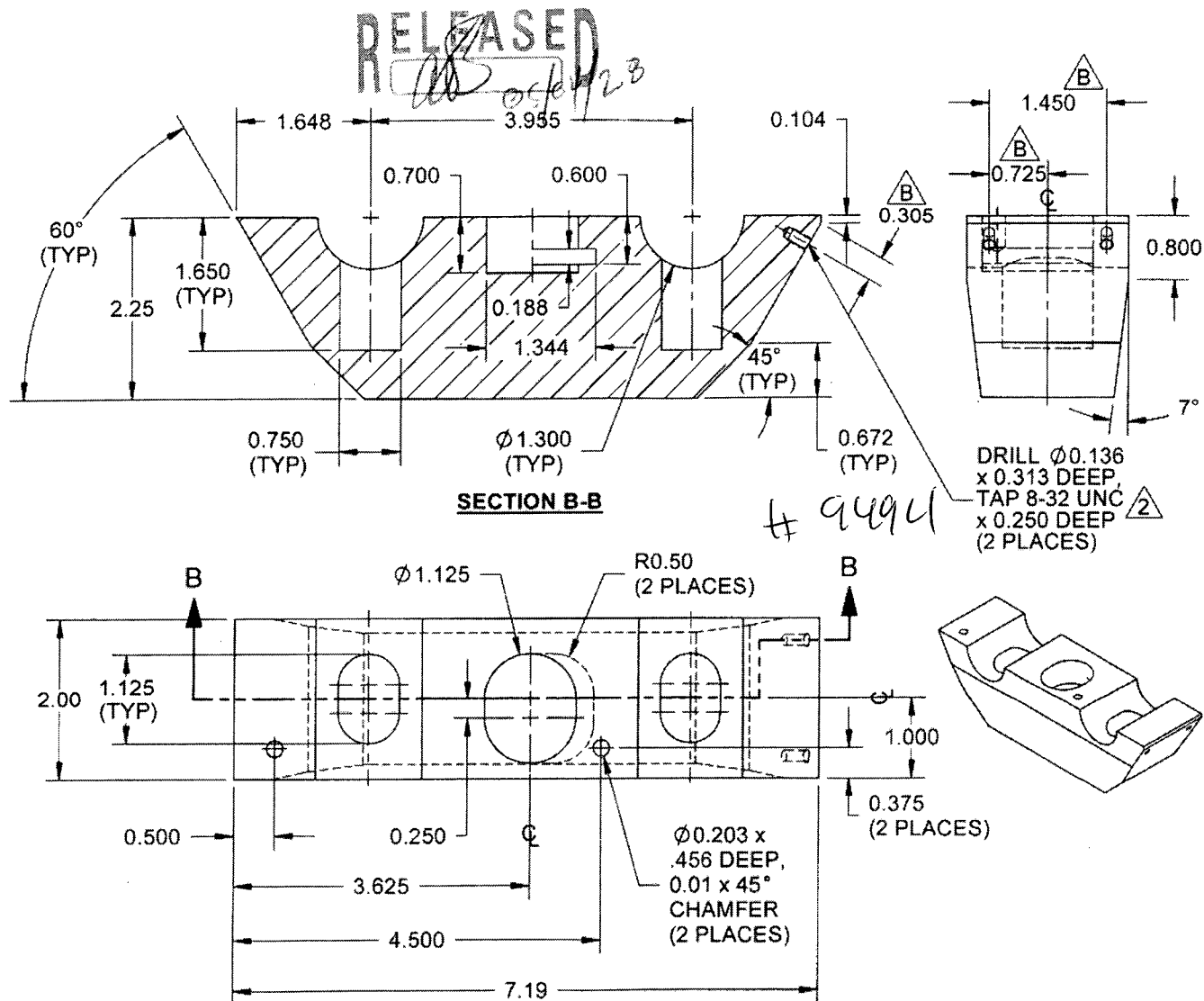
89347

2

MF 12-12-27



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3371	REV. B SHEET 2 OF 4
DATE 05.03.22	TITLE PEDAL LOCK	SCALE 1:2	



NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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